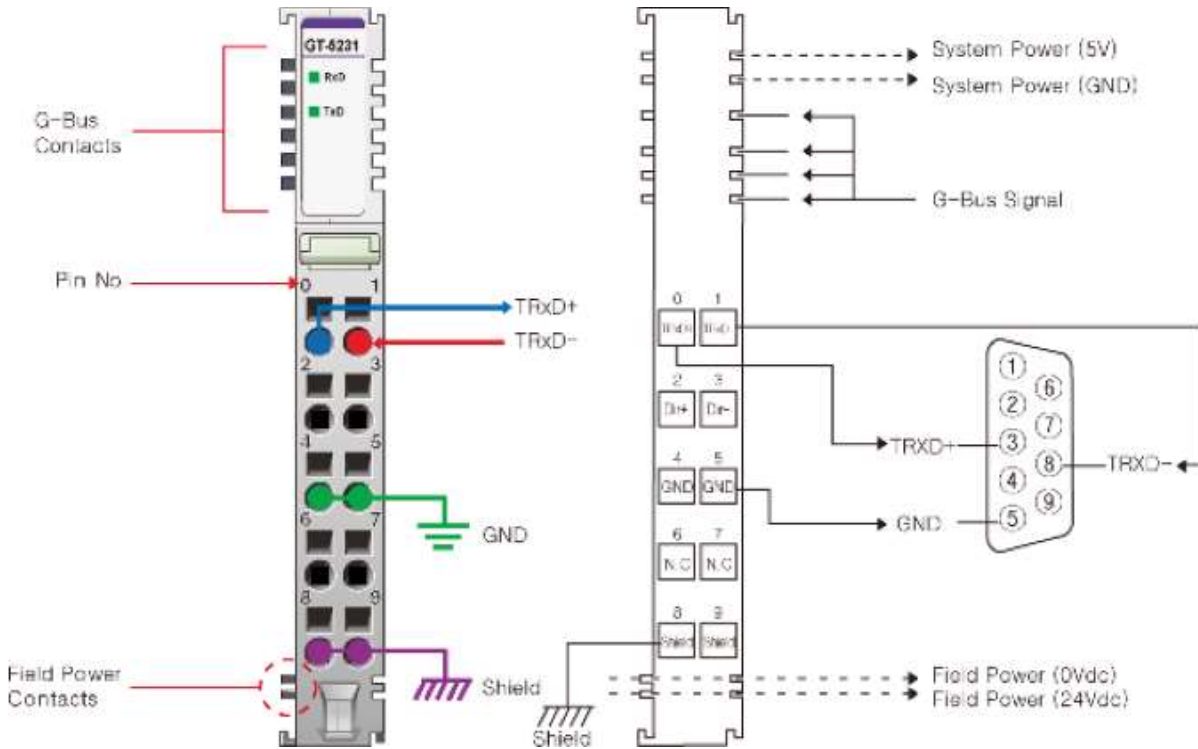


2.2.4. GT-5231
2.2.4.1. Wiring Diagram



| Pin No. | Signal Description | Signal Description | Pin No. |
|---------|--------------------|--------------------|---------|
| 0 | RS485+ | RS485- | 1 |
| 2 | DIR+ | DIR- | 3 |
| 4 | Common(GND) | Common(GND) | 5 |
| 6 | N.C | N.C | 7 |
| 8 | Shield | Shield | 9 |

2.2.4.2. LED Indicator



| LED No. | LED Function / Description | LED Color |
|---------|----------------------------|-----------|
| RxD | Received Data | Green |
| TxD | Transmit Data | Green |

2.2.4.3. LED Indicator

| LED | Color | Status |
|-----|-------|---------------|
| RxD | GREEN | Received Data |
| TxD | GREEN | Transmit Data |

2.2.6. Specification

| Items | GT-5211 | GT-5212 | GT-5221 | GT-5231 | GT-5232 |
|------------------------------|--|-------------------------------|--|-----------------------|-------------------------------|
| Specification | | | | | |
| Transfer Channels | TxD, RxD, Full Duplex | | | TxD, RxD, Half Duplex | |
| Transfer Rate | 1200bps~115200bps | | | | |
| Data Bit | 8bit | | | | |
| Parity Bit | None, Odd, Even(*Default : None) | | | | |
| Stop Bit | 1bit, 2bit (*Default : 1bit) | | | | |
| Flow Control | RTS,CTS | - | | | |
| Bit Distortion | <1.6% | | - | | |
| Connection | 10 RTB | | | | |
| Cable Type | Shield Cable Recommended. | | | | |
| Cable Length | Max.15m | | 1km twisted pair | | |
| Low Signal Voltage | -18V ~ -3V | | - | | |
| High Signal Voltage | 3V ~ 18V | | - | | |
| Data Buffer | IO User data 14 bytes | IO User data 12 bytes | IO User data 14 bytes | | IO User data 12 bytes |
| | IO size changed Max. 62 bytes | Control/Status 2 bytes | IO size changed Max. 62 bytes | | Control/Status 2 bytes |
| | Control/Status 1 byte, Rx/Tx Length 1 byte | Rx/Tx Length 2 bytes | Control/Status 1 byte, Rx/Tx Length 1 byte | | Rx/Tx Length 2 bytes |
| RXD Buffer | 1024bytes | | | | |
| TXD Buffer | 1024bytes | | | | |
| Line Impedance | - | | 120Ω | | |
| Input Image Size | 16 bytes (*Default) @ Max. 63 bytes | 16 bytes @ Default_2 channels | 16 bytes (*Default) @ Max. 63 bytes | | 16 bytes @ Default_2 channels |
| Output Image Size | 16 bytes (*Default) @ Max. 62 bytes | 16 bytes @ Default_2 channels | 16 bytes (*Default) @ Max. 62 bytes | | 16 bytes @ Default_2 channels |
| General Specification | | | | | |
| Power Dissipation | Max. 85mA @ 5.0Vdc | | | | |
| Isolation | I/O to Logic : Isolation Logic to Field power : Isolation (Not used) Logic to System Power : Non-isolation | | | | |
| Relative Humidity | 5% ~ 90% | | | | |

| | |
|------------------------------|---|
| | Non-condensing |
| Field Power | Not used (Field Power is bypass) |
| Wiring | I/O Cable Max. 2.0mm ² (AWG 14) |
| Weight | 57g |
| Module Size | 12mm x 99mm x 70mm |
| Environment Condition | Refer to 'Environment Specification' |

3. Environment Specification

| Environmental specification | |
|------------------------------------|--|
| Operating Temperature | -40°C~70°C |
| UL Temperature | -20°C~60°C |
| Storage Temperature | -40°C~85°C |
| Relative Humidity | 5% ~ 90% non-condensing |
| Mounting | DIN rail |
| General specification | |
| Shock Operating | IEC 60068-2-27 |
| Vibration Resistance | Based on IEC 60068-2-6 Sine Vibration - 5 ~ 25Hz : ±1.6mm - 25 ~ 300Hz : 4g - Sweep Rate : 1 Oct/min, 20 cycles Random Vibration - 10 ~ 40 Hz : 0.0125 g ² /Hz - 40 ~ 100 Hz : 0.0125 → 0.002 g ² /Hz - 100 ~ 500 Hz : 0.002 g ² /Hz - 500 ~ 2000 Hz : 0.002 → 1.3 x 10 ⁻⁴ g ² /Hz - Test time : 1hrs for each test |
| Industrial Emissions | EN61000-6-4/All : 2011 |
| Industrial Immunity | EN 61000-6-2 : 2005 |
| Installation Pos. / Protect. Class | Variable/IP20 |
| Product Certifications | CE, UL |