V PULL

Machine B

(ii) (iii)

Ethernet port (CH1)

Ethernet port (CH2)

RD810PC96 Embedded OPC UA server The MELSEC iQ-R Series OPC UA server module integrates the OPC UA server directly into the equipment control system as a robust alternative to a computer-based configuration OPC Unified

🖌 OPC UA Server Module

robust alternative to a computer-based configuration. OPC Unified Architecture (OPC-UA) is a platform-independent communications standard developed by the OPC foundation that offers reliable and secure data communications between the manufacturing-level and IT-level systems.

Embedded OPC UA server improves system reliability and reduces cost

Machine A

CC-Línk IE

MELSEC iQ-R Series

The OPC UA server module can be installed directly on the MELSEC iQ-R Series base unit realizing an embedded OPC UA server within the machine. This improves reliability by eliminating the requirement for a computer-based server, which can be vulnerable to high security risks such as computer viruses. Less hardware maintenance is required, reducing overall system cost as industrial control systems have a longer product service life compared to computers. Efficient tag data management provided utilizing data structure format and storage of tag names within the equipment. Implementation of an IT system is improved such as with SCADA simply by selecting the stored tag.

MC Works⁶⁴

MELSEC-L Series

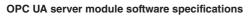
OPC UA

OPC UA



OPC UA security function such as certificate, encrypt and signature can be set based on system requirements. Security is enhanced by having two Ethernet ports, enabling separation of the IT and shop floor networks.

MELSEC-Q Series



MX OPC UA Module

Configurator-R

• Embedded OPC UA server

Flexible and robust securityIntuitive configuration software

• Simple data management

Ethernet

Item		RD81OPC96
Basic operating specifications		
Connection method		Ethernet IPv4
Simultaneously connected configuration software		1
Device memory input/output s	specifications	
Max. number of tags		10000
Access device	Max. number	8
	Туре	 RCPU QCPU (Q mode) LCPU
Data collection period	Max. number of definitions	8
	Setting cycle	200 ms24 h
Max. number of conversion definitions		256
Connected OPC UA clients		
Max. number of connections		15
Connectable Ethernet port		CH1

This product includes software developed by the OpenSSL Project for use in the OpenSSL Toolkit (http://www.openssl.org/).



CPU

Analog

Motion, Positioning, Flexible high-speed I/O High-speed counter

Network



Software